

Diamond Tipped Indenting Tool

Contents

- 1 Agenda
- 2 About Dolcera
- 3 About Pratt & Whitney
- 4 Utility
- 5 Schematic Representation - Indenting Tool
- 6 Graphical Representation - Tool tip
- 7 Importance of the orientation
- 8 Limitations of other technologies
- 9 Advantages of this tool
- 10 Applications
- 11 Legal Status

Agenda

- To introduce and explain the benefits of the patented technology developed by Pratt & Whitney.
- To find out interest of the prospects in acquiring the technology on a licensed basis from Pratt & Whitney.

About Dolcera



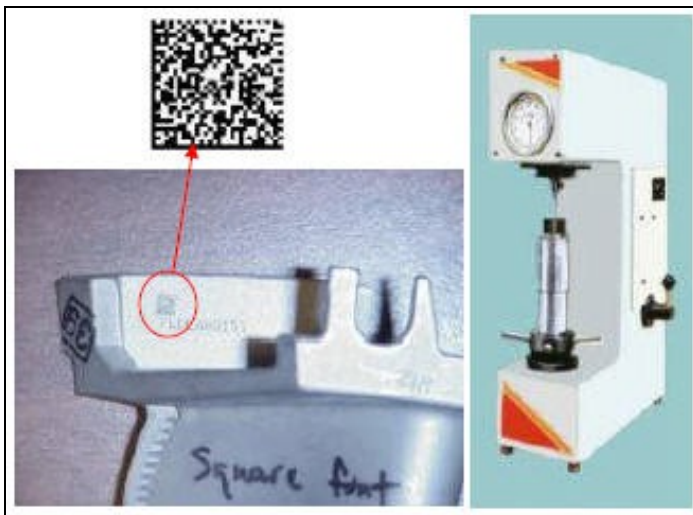
- Dolcera is an international services firm specializing in intellectual property and market research services. Our clientele includes several fortune 500 companies and global 100 companies. For more information please visit: www.dolcera.com
- We at Dolcera are partnering with Pratt & Whitney to out-license their highly durable diamond indenting tool technology.

About Pratt & Whitney



- Pratt & Whitney is one of the largest aircraft engine manufacturers in the world with a sales revenue of more than \$12 Bn and spends more than \$250 Mn in research & development.
- Cutting edge R&D with over a 1000 patents.
- Has always been at the forefront of technologies for turbine, rocket, reciprocating engines, power systems, etc.

Utility

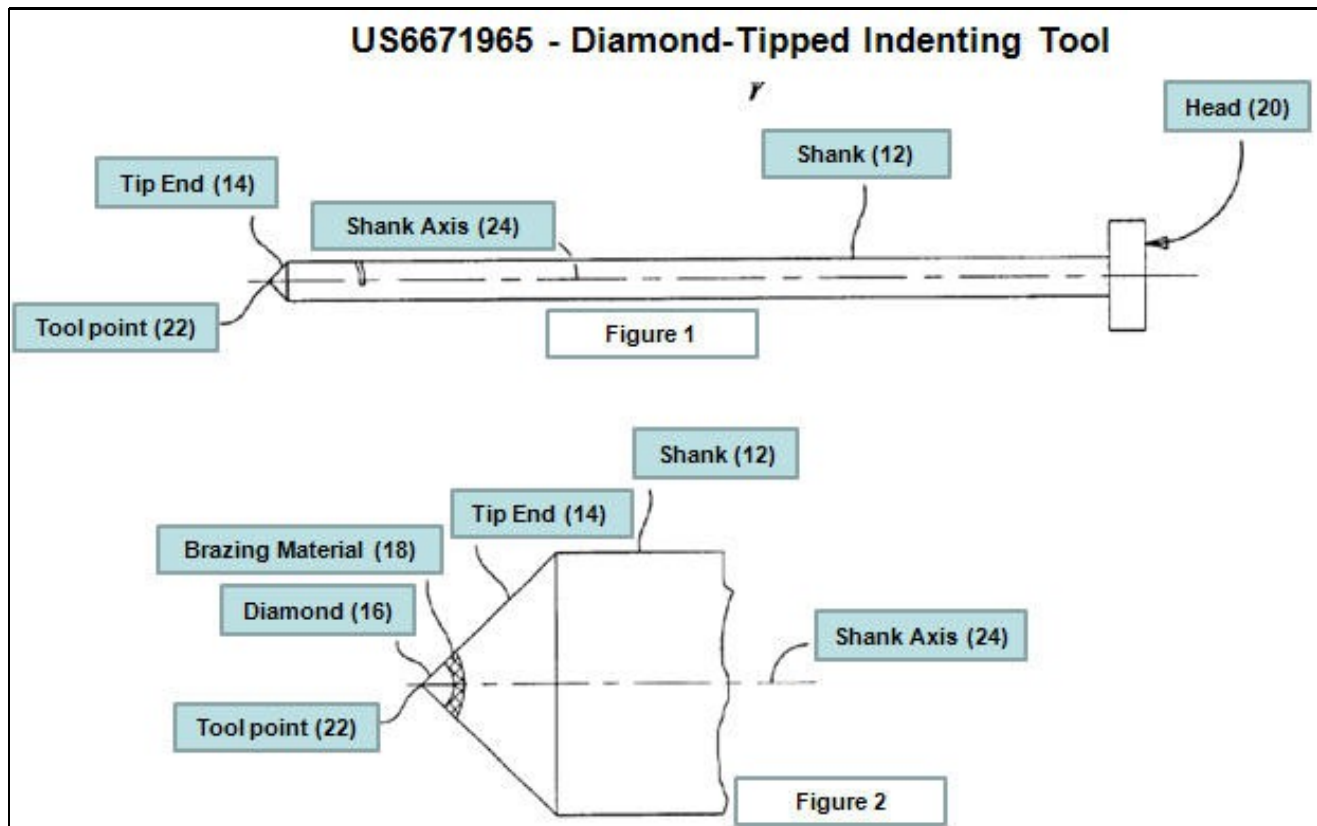


Indenting tool

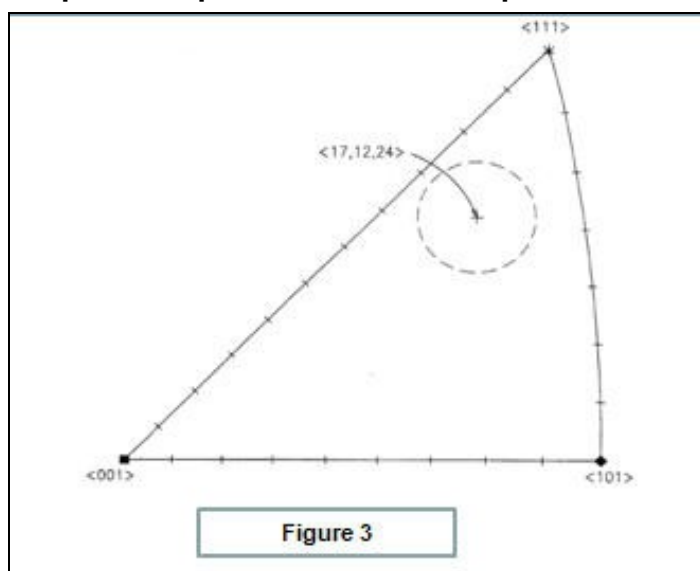
- A Tool using this technology has a diamond at a specified precise orientation affixed to the tip of the shank of the machine Enabling markings on various metal surfaces for

- Identification purposes
- Surface treatment
- Surface condition
- The point of the tool strikes the surface of metal and on impact creates a cold-formed indentation or mark.

Schematic Representation - Indenting Tool



Graphical Representation - Tool tip



- Stereographic projection triangle for the diamond crystal

Represents a 3D orientation spread out on a 2D plane. Figure depicts the orientation of the diamond tip. It Shows the axis of orientation of the diamond crystal w.r.t three standard orientations of the crystal marked by the 3 vertices. The pole of the crystal should lie within the dotted circle to achieve the

Importance of the orientation

- Diamond crystals are anisotropic
- Their mechanical and physical properties vary with their crystallographic orientation
- The orientation of the crystal governs its strength and wear resistance
- This particular **super wear-resistant orientation** has been discovered and patented by Pratt and Whitney.

Limitations of other technologies

- Carbide and non-oriented diamond indenters have problems such as

1. Wear and tear of tool head
2. Replacement costs

Advantages of this tool

- **Economical**

1. Low replacement costs because of increased tool life (up too 100 times that of carbide tools)
2. Reduced cost per mark

- **Quality**

1. Better reading of 2D markings
2. Improved marking reliability and quality

- **Physical**

1. Improved wear resistance
2. Less force required to obtain indentation depth

Applications

- Aero & Industrial Gas Turbines
- Railway
- Machineries
- Weapon markings
- Punches and Dies
- Cables and Wires
- Weapon markings
- Any metal equipment

Legal Status

Patent/Pub No	US6671965
Country wise patent filings	Brazil (BR)
	Canada (CA)
	Europe (EP)
	Japan (JP)
	Singapore (SG)
	United States of America (USA)